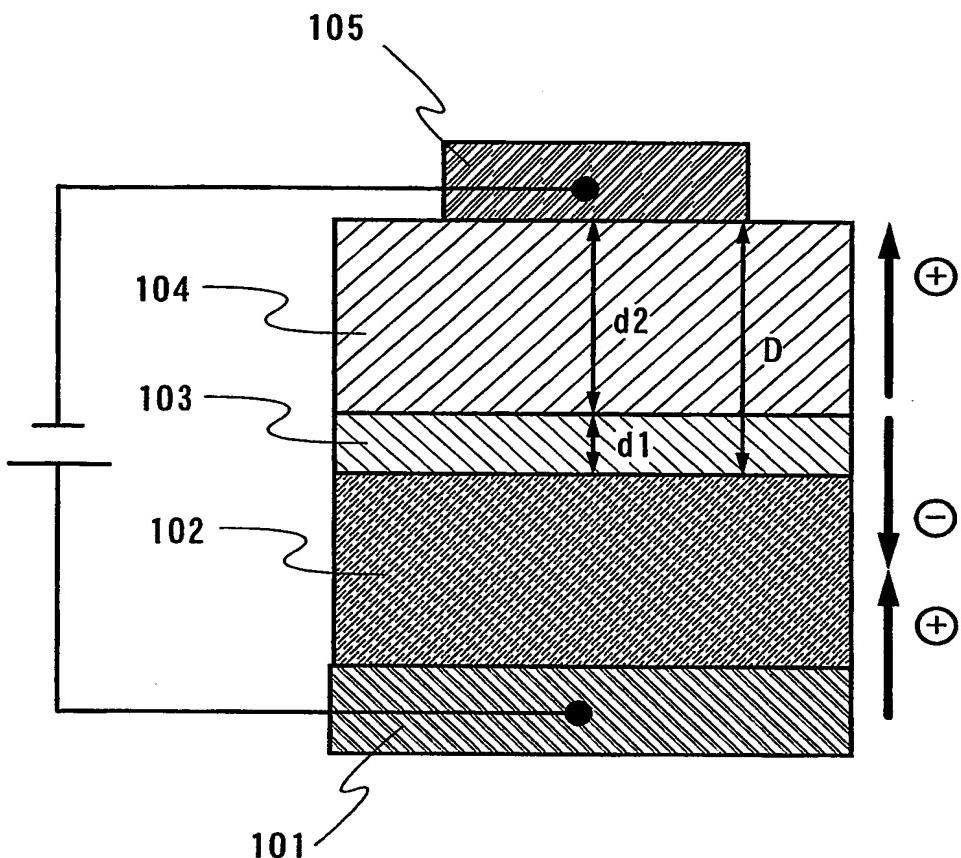


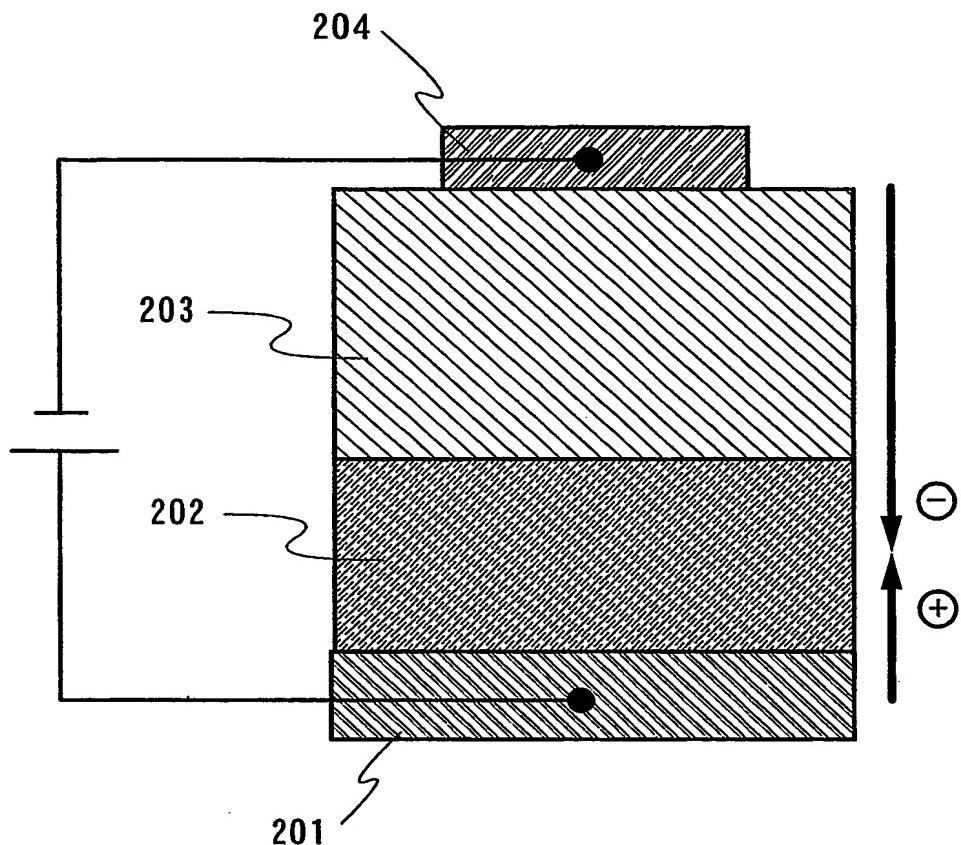
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FIG. 1



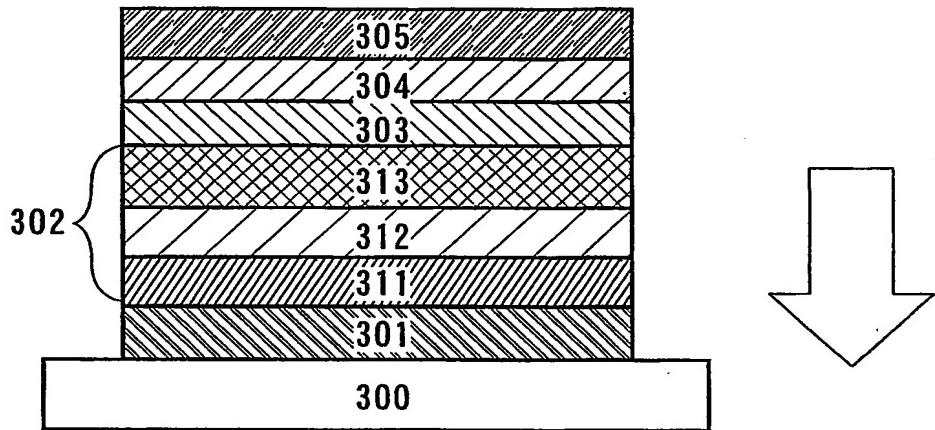
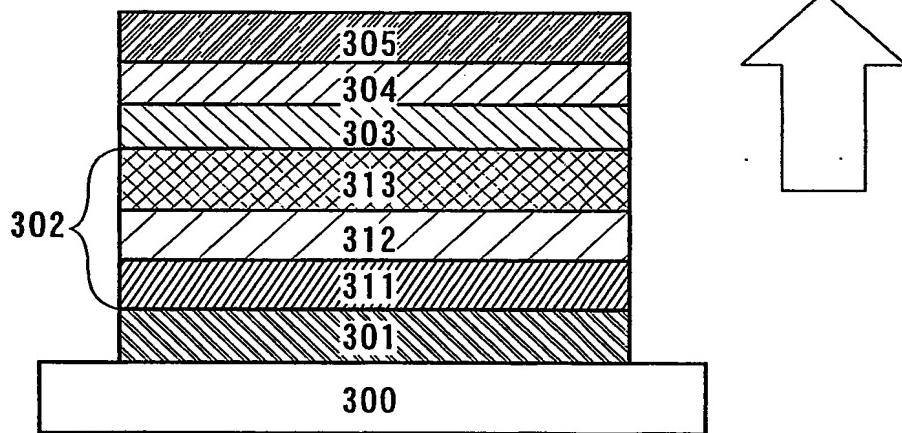
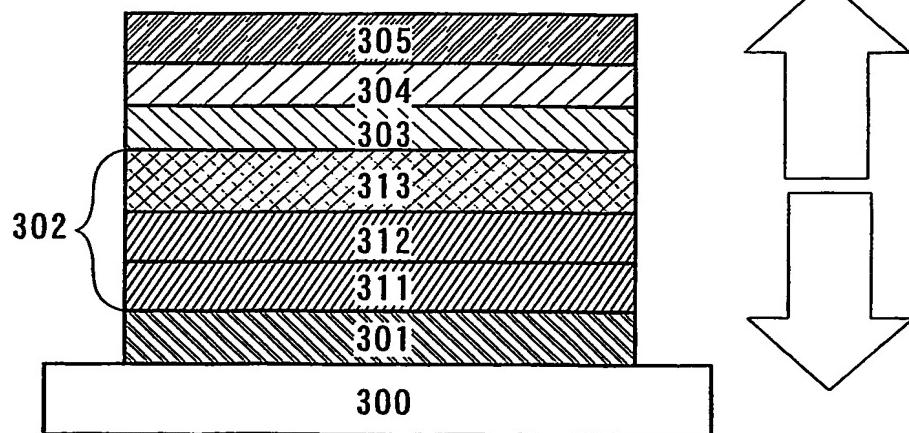
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FIG. 2

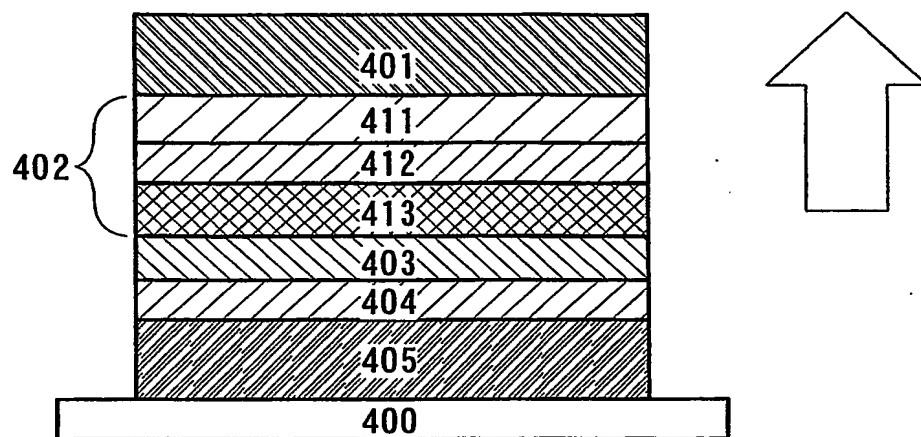
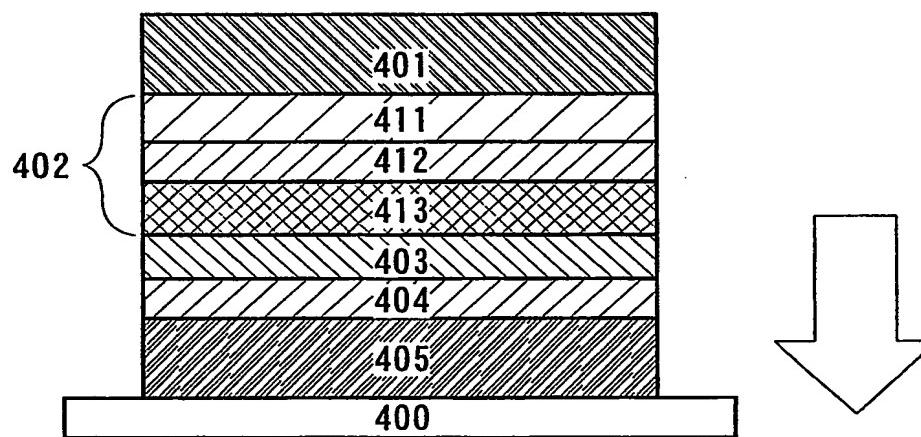
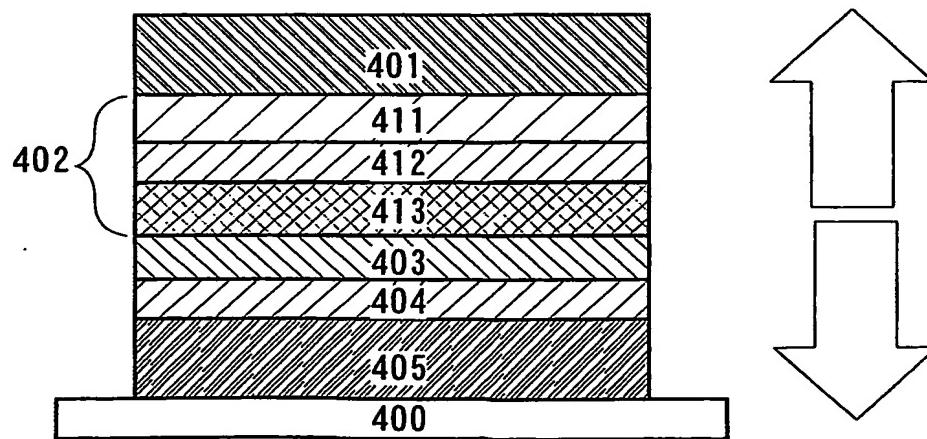


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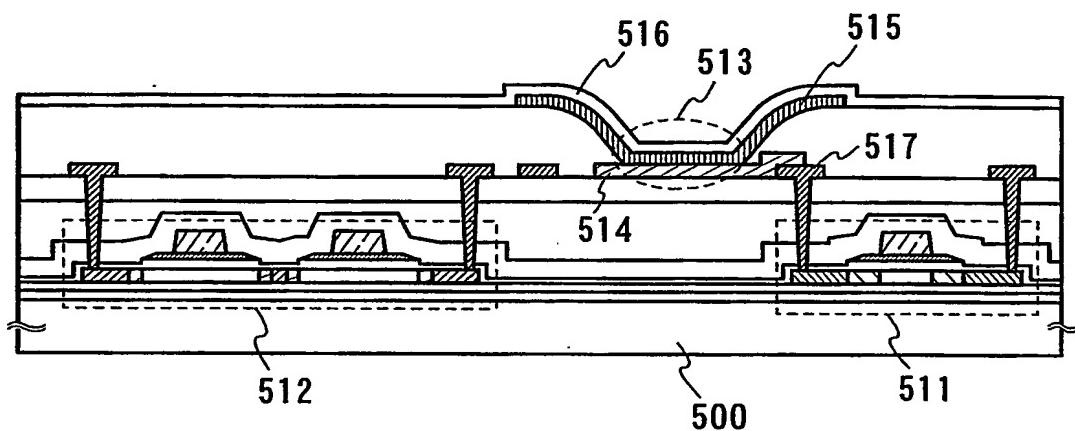
**FIG. 3A****FIG. 3B****FIG. 3C**

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**FIG. 4A****FIG. 4B****FIG. 4C**

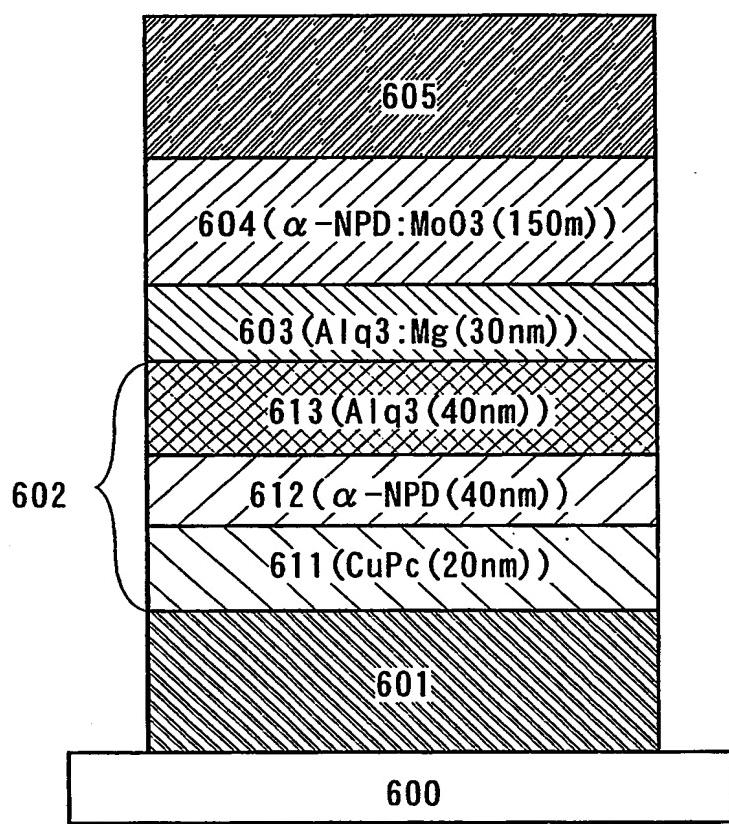
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FIG. 5



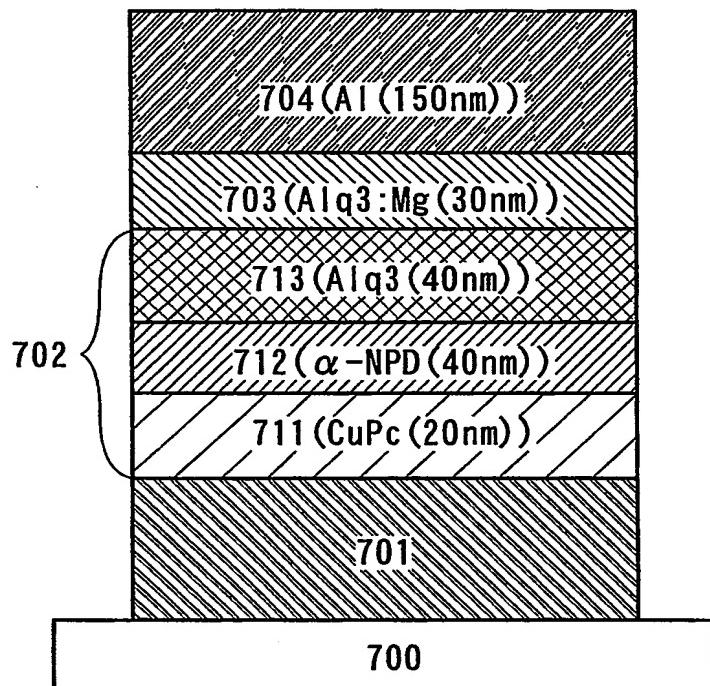
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FIG. 6



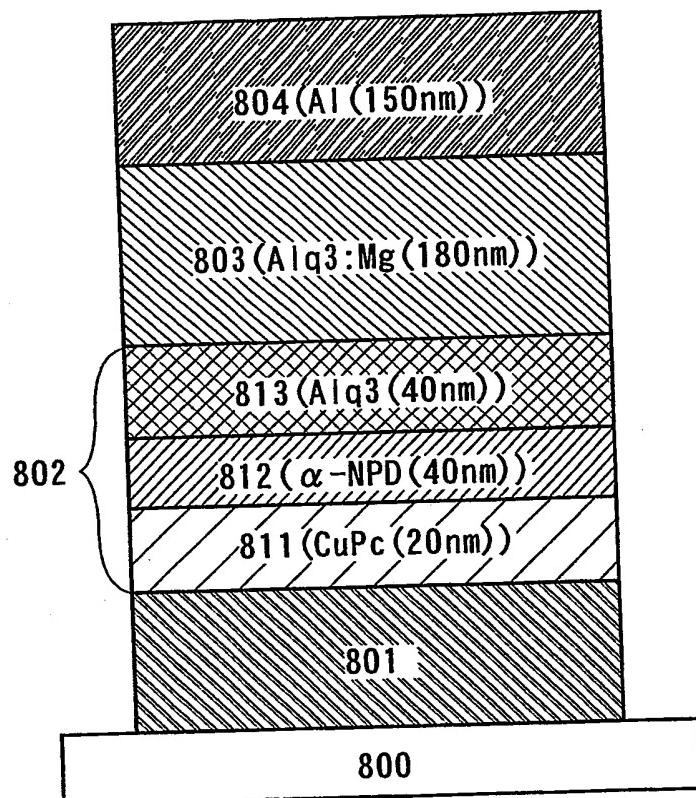
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FIG. 7



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FIG. 8



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FIG. 9A

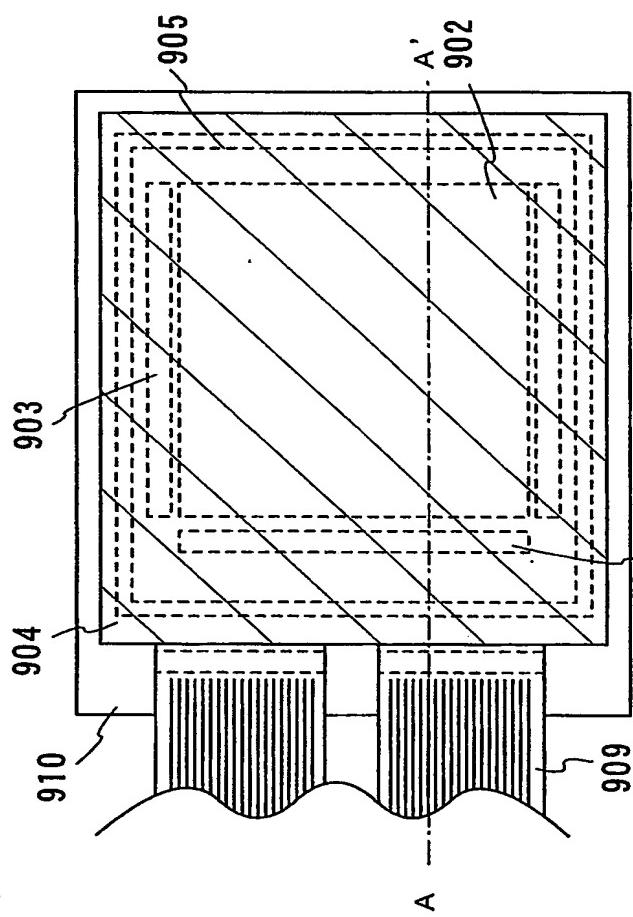
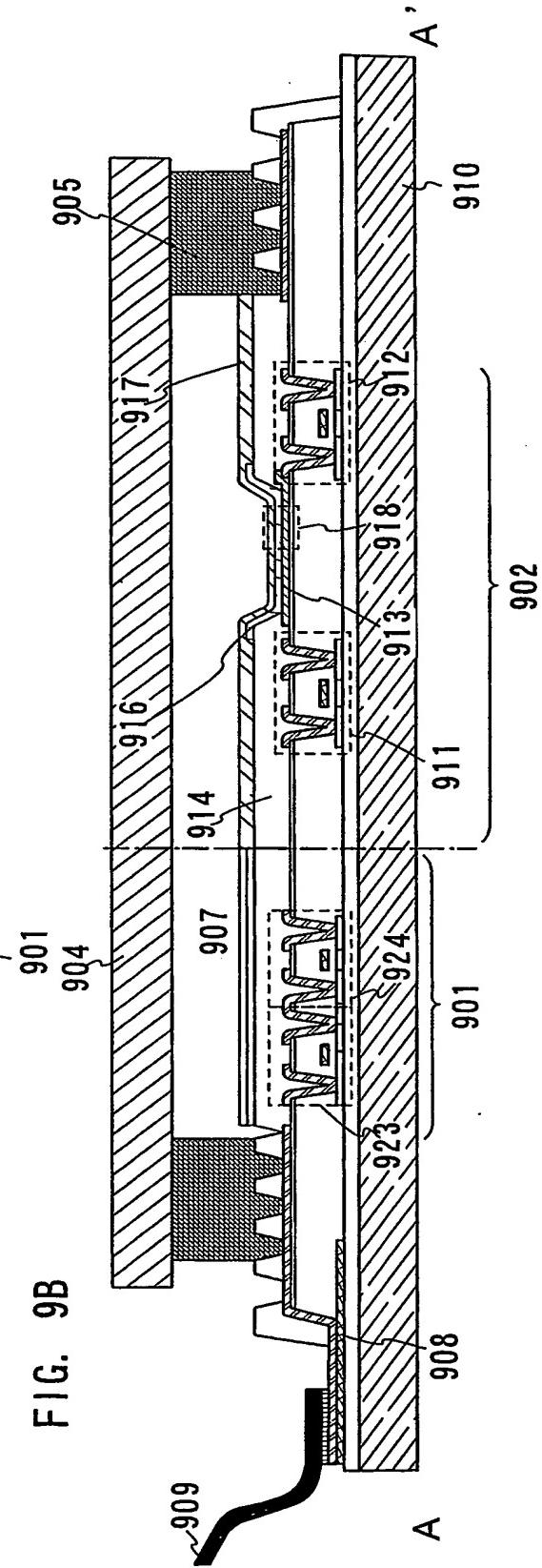


FIG. 9B



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FIG. 10A

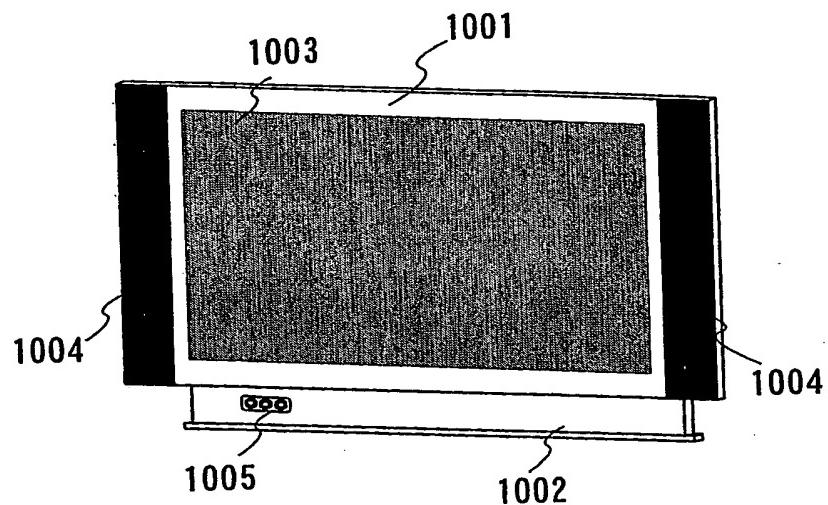


FIG. 10B

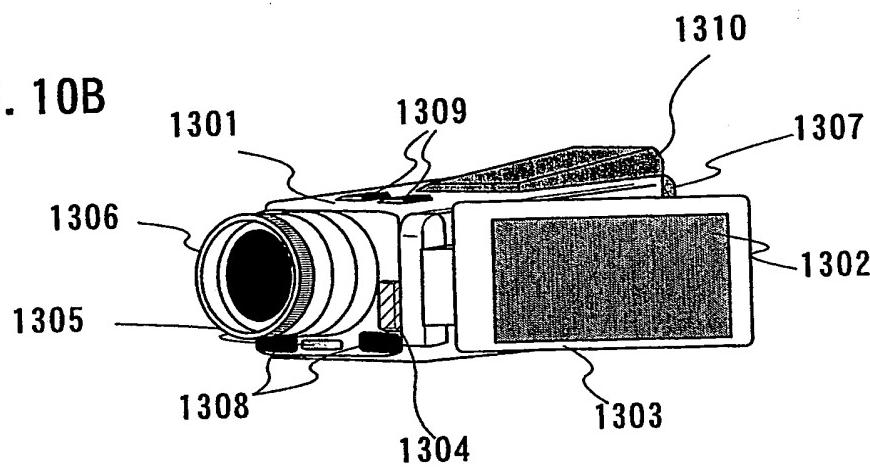
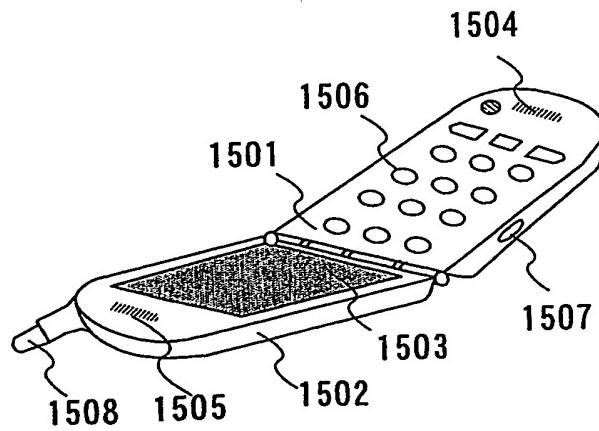
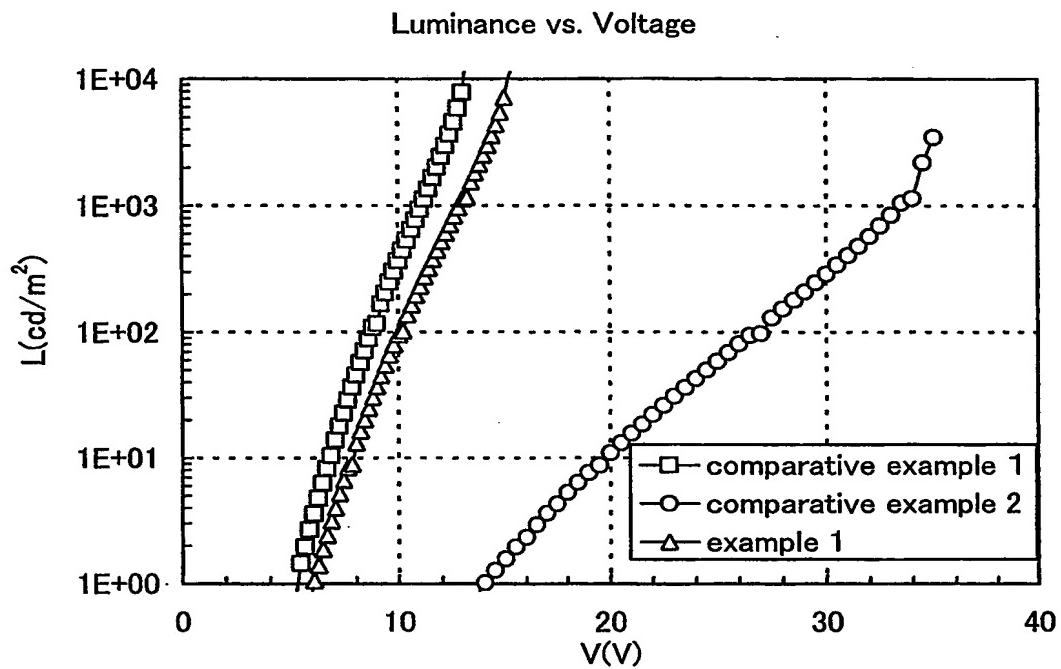


FIG. 10C



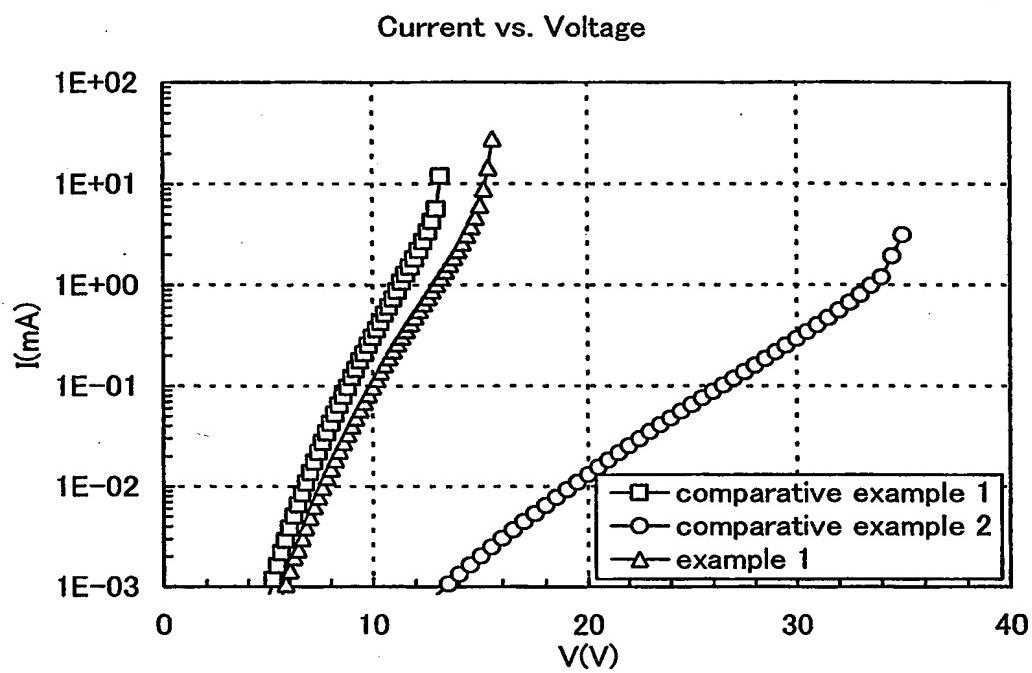
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FIG. 11



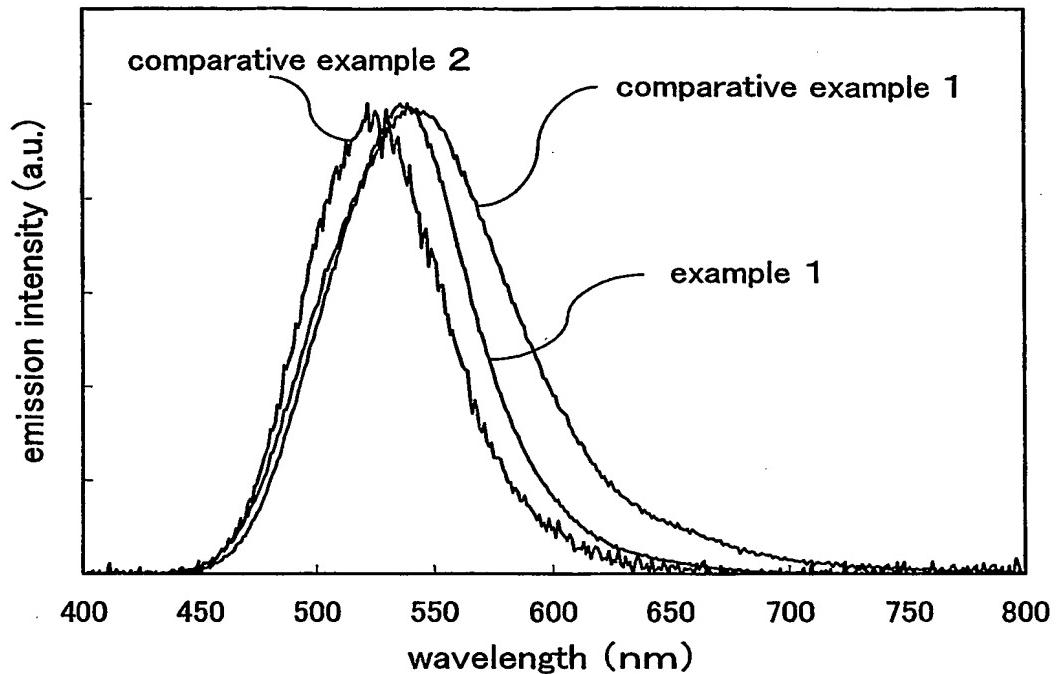
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FIG. 12



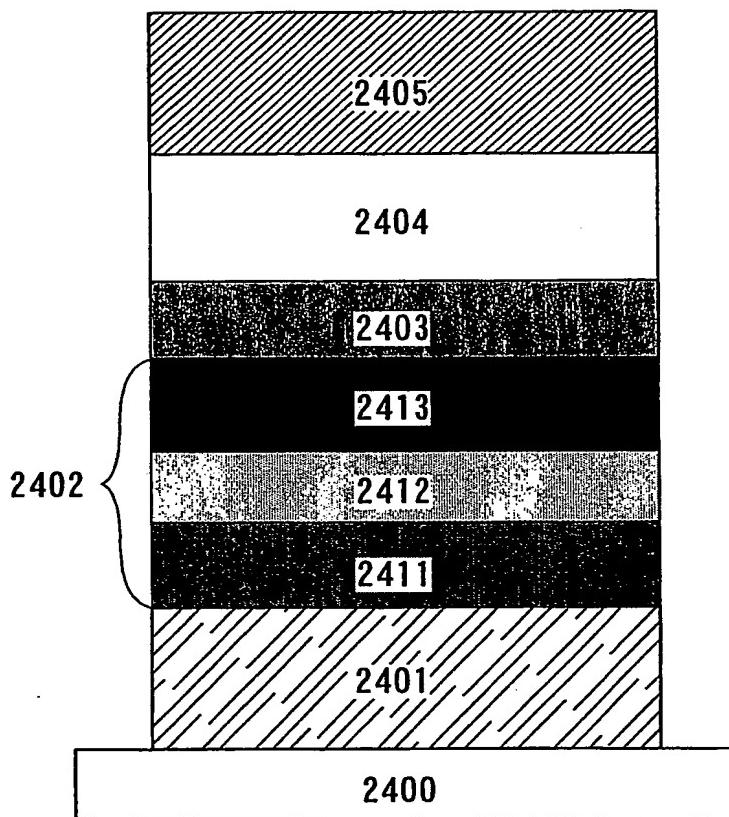
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FIG. 13



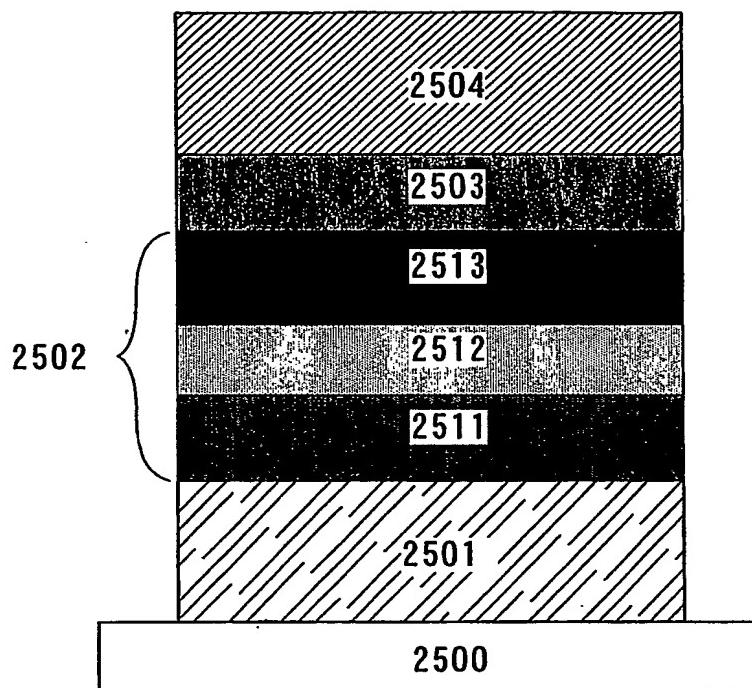
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FIG. 14



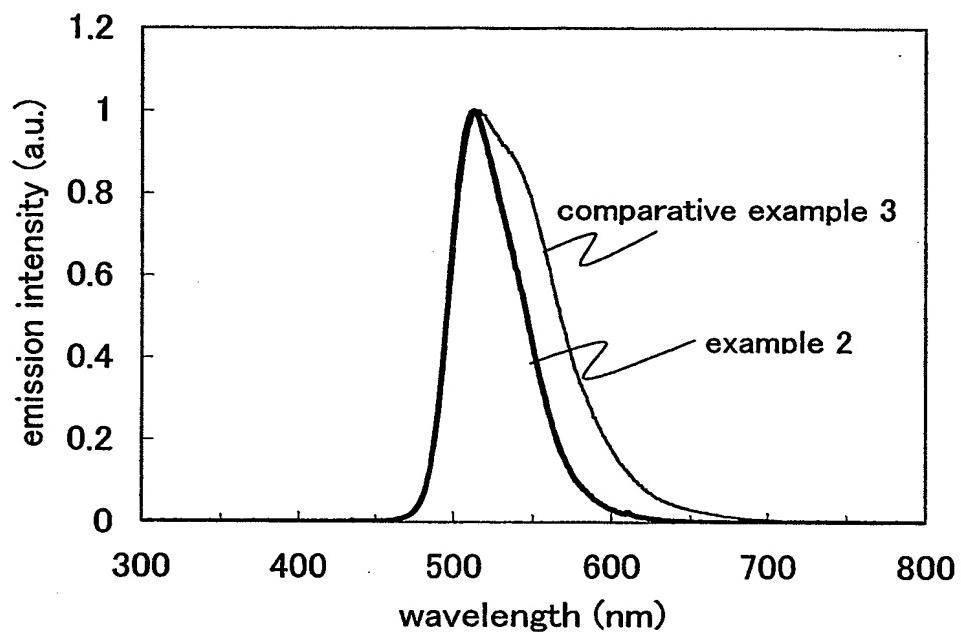
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FIG. 15



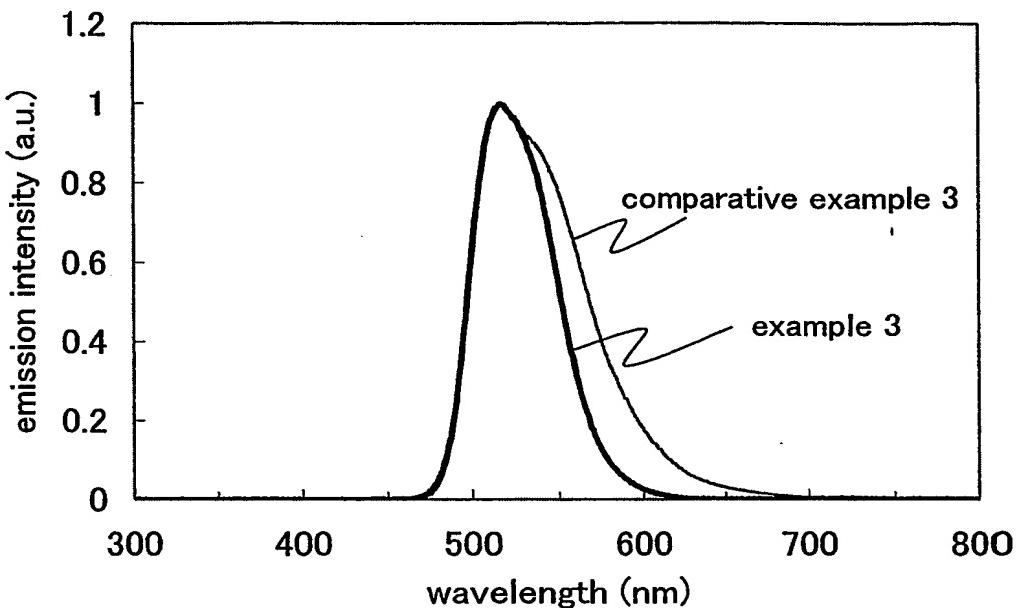
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FIG. 16



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FIG. 17



## EXPLANATION OF REFERENCE

101: anode, 102: first layer, 103: second layer, 104: third layer, 105: cathode, 201: anode, 202: layer containing a light-emitting material, 203: electron injecting layer, 204: cathode, 300: substrate, 301: anode, 302: first layer, 303: second layer, 304: third layer, 305: cathode, 311: fourth layer, 312: fifth layer, 313: sixth layer, 400: substrate, 401: anode, 402: first layer, 403: second layer, 405: cathode, 500: substrate, 511: TFT, 512:TFT, 513: light-emitting element, 514: anode, 515: first, second, and third layers, 516: cathode, 517: wiring, 600: substrate, 601: anode, 602: first layer, 603: second layer, 604: third layer, 605: cathode, 611: hole injecting layer, 612: hole transporting layer, 613: light-emitting layer, 700: substrate, 701: anode, 702: layer containing a light-emitting material, 703: electron injecting layer, 704: cathode, 711: hole injecting layer, 712: hole injecting layer, 713: light-emitting layer, 800: substrate, 801: anode, 803: electron injecting layer, 804: cathode, 811: hole injecting layer, 812: hole transporting layer, 813: light-emitting layer, 901: source side driver circuit, 902: pixel portion, 903: gate side driver circuit, 904: sealing substrate, 905: sealing agent, 908: wiring, 909: FPC (flexible printed circuit), 910: substrate, 911: switching TFT, 912: current control TFT, 913: anode, 914: insulator, 916: first to third layers, 917: cathode, 918: light-emitting element, 923: n-channel TFT, 924, p-channel TFT, 1001: housing, 1002: support medium, 1003: display portion, 1004: speaker portion, 1005: video input terminal, 1301: main body, 1302: display portion, 1303: housing, 1304: external connecting port, 1305: remote control receiving portion, 1306: image receiving portion, 1307: battery, 1308: sound input portion, 1309: operation key, 1310: eye piece portion, 1501: main body, 1502: housing, 1503: display portion, 1504: sound input portion, 1505: sound output portion, 1506: operation key, 1507: external connecting port, 1508: antenna, 2400: substrate, 2401: anode, 2402: first layer, 2403: second layer, 2404: third layer, 2405: cathode, 2411: hole injecting layer, 2412: hole transporting layer, 2413: light-emitting layer, 2500: substrate, 2501: anode, 2502: layer containing light-emitting material, 2503: electron injecting layer, 2504: cathode, 2511: hole injecting layer, 2512: hole transporting layer, and 2513: light-emitting layer